REV-01 MBA/120/128

MASTER OF BUSINESS ADMINISTRATION SECOND SEMESTER PRODUCTION AND OPERATION MANAGEMENT MBA – 206



 $1 \times 20 = 20$

[USE OMR SHEET FOR OBJECTIVE PART]

Duration: 3 hrs. Full Marks: 70

Objective

Time: 30 mins. Marks: 20

Choose the correct answer from the following:

- 1. Which of the following is a method of finding optimal feasible solution for transportation?
 - a. Shortest Path Method
- b. Critical Path Method
- c. Voggels Approximation Method d. None of the Above
- 2. Lean manufacturing was largely created by
 - a. Toyota Motors

b. Benz Motors

c. Ford Motors

- d. None of the above
- 3. Which Certification is related to QMS (Quality management Systems)?
 - a. ISO 26000

b. ISO 28000

c. ISO 9001:2008

- d. ISO 31000
- 4. Which of the following is NOT a form of inventory in a manufacturing unit?
 - a. Finished Goods

- b. Raw Materials
- c. Semi Finished goods
- d. Machinery
- 5. Which trend involves businesses shifting from producing goods to offering services that complement their products?
 - a. Standardization

b. Switching

c. Servitization

- d. Cross Functioning
- 6. Which of the following is NOT a major factor regarding of Process Decision?
 - a. Cost of Production
- b. Quality of Product
- c. Customer Approval
- d. Volume of Production
- 7. Which one of the following should be done to ensure judicious use of resources?
 - a. Buying materials a lower cost
- b. Over stocking of resources
- c. Proper Allocation of Resource
- d. Under Stocking of Resources
- 8. In which Layout, machines are grouped in one sequence?
 - a. Group Technology

- b. Product/Line Layout
- c. Fixed Position Layout
- d. Process Layout
- 9. Which of the following is NOT a factor considered for location?
 - a. Political & Economic Stability
- b. Labor Availability
- c. Customer Preferences
- d. Proximity to the market
- 10. Which theory suggests that the location of a manufacturing facility should be determined by the minimization of transportation costs?

[1]

USTM/COE/R-01

| | a. Factor Proportions Theoryc. Von Thunen's Model | b. New Economic Geography Theoryd. Weber's Theory of Industrial Location | | | | | |
|-----|---|---|--|--|--|--|--|
| 11. | a moving conveyor belt and each performed Toyota Process Ford assembly line | action where workers were stationed along daspecific task in the assembly process. b. Mercedes Flow Line d. None of the above | | | | | |
| 12. | One of the primary characteristics of moder focus on meeting the needs and expectation a. Production Manager c. Customers | n production and operation function is its s of b. Logistics Manager d. Supplier | | | | | |
| 13. | | places a high emphasis on | | | | | |
| 14. | Which function involves making macroscop for converting raw materials into finished go a. Product Design c. Layout Design | | | | | | |
| 15. | Which production process is suitable for var a. Job Process c. Batch Process | riety of products in varying volumes? b. Project Production d. Assembly Line | | | | | |
| 16. | Production can be viewed as a system that i processes and components. a. Rules and Regulations c. Operations | b. Processes and components d. Standards | | | | | |
| 17. | Production is a critical organizational functi goods or services that can be sold to custom a. Identifying opportunities c. Transforming raw materials | | | | | | |
| 18. | Which function of Production involves dete capacity and ensuring that it is aligned with a. Layout Planning c. Capacity Planning | | | | | | |
| 19. | Which function involves determining the se allocating resources to ensure that products a. Transportation Planning c. Service Planning | quence of production activities and are produced on time? b. Production Planning d. Production Scheduling | | | | | |
| 20. | Which function involves monitoring productions implementing corrective actions when necessa. Process Control c. Quality Control | | | | | | |
| | | | | | | | |

[2]

Descriptive

Time: 2 Hr. 30 Mins.

Marks: 50

[Answer question no.1 & any four (4) from the rest]

1. What are the key characteristics of modern production and operations functions, and how do they contribute to the overall success of an organization in today's business landscape?

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2. Define production and operations management. Discuss the nature of production. Illustrate the concept of a typical production process with the help of a diagram.

4+4+2=10

3. What is a process? Briefly define Job-Shop production technique. Indicate and elucidate the various steps associated to process design.

2+2+6=10

Let us assume that a new medical facility, Health-care, is to be located by the organization where you're presently working. The location factors, factor rating and scores for two potential sites are shown in the following table.

10

Rating (1-5) Weighted Location 2 S/n Location Factor Location 1 **Factor Rating** 1 Facility utilization 12 Permission from authority 20 3 Availability of Skilled 4 18 4 Proximity to city 2 5 Total patient per month 10 6 Average time per emergency 15 4 5 7 Land and construction costs

8 Approach Road A team of experts rated the Locations from 1-5 on the basis of their desirability. Which is the best location based on factor rating method? Suggest.

6

5. The following table depicts a balanced transportation problem. Solve the problem using Northwest Corner Method to determine an optimal feasible solution.

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| | | Destination | | | | |
|--------|--------|-------------|----|-----|-----|--------|
| | | D1 | D2 | D3 | D4 | Supply |
| - | 01 | 4 | 5 | 9 | 5 | 150 |
| 5 | 02 | 2 | 5 | 5 | 3 | 90 |
| Source | 03 | 7 | 8 | 4 | 6 | 200 |
| O, | 04 | 6 | 8 | 6 | 4 | 60 |
| | Demand | 120 | 80 | 170 | 130 | 500 |

| 6. | Write Short notes on : (any two) | | |
|----|---|--------|--|
| | a) Steps of Lean Process | 5×2=10 | |
| | b) Just-in-Time and its Characteristics | | |
| | c) Value Stream Mapping | | |
| | d) Principles of Layout | | |
| | e) Process Flow Diagram | | |
| 7. | Elaborate the key factors determining production planning and control. Substantiate your answer with suitable example. | | |
| 8. | "The aim of inventory management & the principal goal involves having to balance the conflicting economics of not wanting to hold too much stock." (Mpwanya, 2007, Abdulrasheed, et.al, 2011). Take cues from the statement and Discuss the importance of inventory management. | | |

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